



Facile synthesis of porous CuCo_2O_4 composite sheets and their supercapacitive performance

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ABSTRACT

The synthesis of metal oxide composites with porous structures for supercapacitor application has drawn much attention owing to their high surface area and easy access of the electrolyte ions to the electrode surface through the pores of the active materials. A facile hydrothermal approach is suggested for the synthesis of porous CuCo_2O_4 composite sheets and their application as an active electrode material for supercapacitor application. Field emission scanning electron microscopy (FESEM) and transmission electron microscopy (TEM) measurements show the formation of porous CuCo_2O_4 composite sheets. BET surface area measurements show that the porous CuCo_2O_4 composite sheet has $69.44 \text{ m}^2 \text{ g}^{-1}$ surface area, which is 4.7 times higher than quasi-spherical CuCo_2O_4 nanoparticles. The porous CuCo_2O_4 composite sheet delivered 1037 C g^{-1} specific capacity at 5 mV s^{-1} . Additionally, the porous CuCo_2O_4 composite sheet retained 94% of its initial specific capacity after 5000 charge-discharge cycles at 10 A g^{-1} indicating an excellent cyclic stability. This excellent supercapacitive performance is attributed to the high surface area and enhanced ion transport through the pores of the CuCo_2O_4 sheets. This high specific capacity and excellent cyclic stability of the porous CuCo_2O_4 composite sheets prove to be a promising candidate for supercapacitor application.

1. Introduction

The increasing energy requirement and global warming arising owing to the substantial use of fossil fuels has triggered the extensive research interest towards the generation of sufficient amount of energy in cleaner method [1–13]. In this regard, development of various high-performance energy storage devices, such as fuel cells, batteries, and supercapacitors has gained enormous attention in recent years [14]. Among the aforementioned energy storage devices, much attention has been paid towards the development of high-performance supercapacitors to meet the future energy demand, as they have several advantages, including fast charging and discharging ability, longer cyclic lifespans, and wide operating temperature ranges over the fuel cell and battery [15]. In supercapacitors, charge-storage occurs either by ion adsorption or redox reactions and this mechanism of charge-storage categorizes them into electrical double layer capacitors (EDLCs) and pseudocapacitors, respectively [16]. The pseudocapacitors fabricated using transition metal oxides deliver high specific capacitance

than the EDLCs [17]. But, the poor conductivity of transition metal oxides leads to low specific capacitance, thereby hindering their utilization in the development of high performance energy storage devices. Conversely, mixed transition metal oxide spinels containing two different metal atoms show two times higher electronic conductivity and electrochemical performance compared to their individual single metal oxides [16]. Owing to these superior physiochemical properties, mixed transition metal oxide spinels have emerged as the potential candidate for the fabrication of high performance supercapacitors [18]. For instance, mixed transition metal oxide spinels, CoFe_2O_4 [19], ZnFe_2O_4 [20], CuFe_2O_4 [21], NiFe_2O_4 [22], CoMn_2O_4 [23], NiMn_2O_4 [24], ZnMn_2O_4 [25], etc., have been used in the fabrication of supercapacitor. In recent years, low cost cobaltite spinels, such as NiCo_2O_4 [26], MgCo_2O_4 [27], ZnCo_2O_4 [28], FeCo_2O_4 [29], MnCo_2O_4 [30] and CuCo_2O_4 [31] etc are emerged as the another class of active material for supercapacitor application. Among these cobaltite spinels, synthesis of CuCo_2O_4 has drawn much attention, because it has excellent potential in the area of electrocatalysis [32], Li-ion batteries [33], and

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supercapacitors [34] owing to its two times higher performance than either single component copper oxide or cobalt oxide [32]. As per the performance of supercapacitors is concerned, it is intensely reliant on the morphology, surface area and porosity of the active electrode material used in its fabrication [1,31]. In principle, by regulating the surface morphology, surface area and porosity of CuCo_2O_4 , the performance of CuCo_2O_4 based supercapacitor could also be easily regulated.

Considering the aforementioned facts and taking account the importance of CuCo_2O_4 in the area of supercapacitor fabrication, in the current investigation, we have attempted for the synthesis of porous CuCo_2O_4 sheets and their supercapacitive performance has been demonstrated. To the best of our knowledge, this is the first report on the hydrothermal synthesis of porous CuCo_2O_4 sheets for supercapacitor application. The porous CuCo_2O_4 sheets exhibited excellent electrochemical performances in terms of specific capacity, rate capability, and cyclic stability. The excellent supercapacitive performance of the porous CuCo_2O_4 sheets could be attributed to its unique porous morphology which facilitated the electrolyte access as well as enhanced the electron transport.

2. Experimental

2.1. Materials

$\text{CuCl}_2 \cdot 6\text{H}_2\text{O}$, $\text{CoCl}_2 \cdot 6\text{H}_2\text{O}$, polyvinylidene fluoride (PVDF) and activated carbon were purchased from Sigma-Aldrich (Germany) and were used as received. Ammonium hydroxide, N-methyl-2-pyrrolidone (NMP) and potassium hydroxide were purchased from Samchun Pure Chemical Co. Ltd. (Korea). For electrochemical measurements 6 M KOH was used as supporting electrolyte. Millipore water (Milli-Q system) was used for the preparation of solutions.

2.2. Synthesis of porous CuCo_2O_4 composite sheets

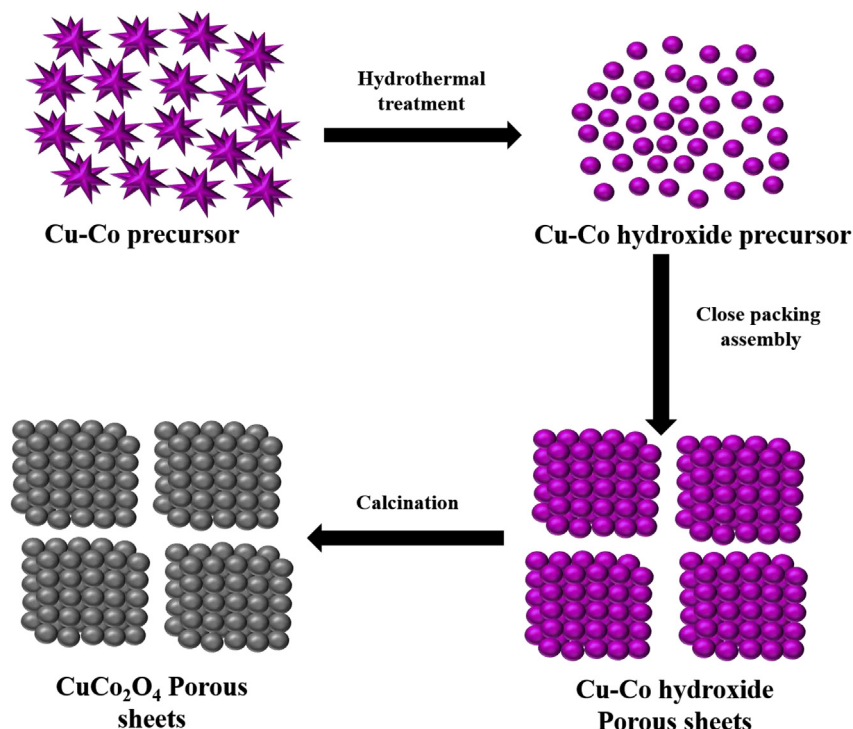
Porous CuCo_2O_4 sheets were synthesized by hydrothermal method and is represented in Scheme 1. Typically, 10 mM of $\text{CuCl}_2 \cdot 6\text{H}_2\text{O}$ and

20 mM of $\text{CoCl}_2 \cdot 6\text{H}_2\text{O}$ were dissolved in 50 mL of DI water through continuous stirring for 30 min. A desired volume of ammonium hydroxide was added to this solution drop by drop till the pH of the solution becomes 14 and the mixture was further stirred for additional 30 min. Then the whole solution was transferred into a 100 mL Teflon-lined stainless steel autoclave and subjected for hydrothermal treatment at 180 °C for 24 h. After completion of the hydrothermal reaction, the autoclave was cooled down to room temperature and the Cu–Co hydroxide precursor was collected through filtration followed by repeated washing in water and ethanol.

The obtained Cu–Co hydroxide precursor was dried at 60 °C for 12 h. Finally, the as-synthesized Cu–Co hydroxide precursor was annealed in air for 4 h at 400 °C at a ramping rate of 2 °C min^{-1} to obtain porous CuCo_2O_4 composite sheets. For comparative study, quasi-spherical CuCo_2O_4 nanoparticles were synthesized according to a method described in the reported literature [35].

2.3. Characterization

The Fourier transform infrared (FTIR) spectra were recorded using a Thermo Scientific Nicolet iS10 spectrometer with a diamond crystal based attenuated total reflectance mode. The X-ray diffraction (XRD) patterns were recorded using a powder PANalytical X'Pert Pro MPD X ray diffractometer with a Cu-K α target ($\lambda = 1.5406 \text{ \AA}$). The Raman spectra were recorded using a Nanofinder 30 system (Tokyo Instruments Co., Osaka, Japan). The Brunauer-Emmett-Teller (BET) surface area was measured using Micromeritics Tristar 3000 analyzer. The morphology analysis was carried out using a field emission scanning electron microscope (SUPRA40VP, Carl Zeiss, Germany). The transmission electron microscopic (TEM) images and high-resolution transmission electron microscopic (HR-TEM) images were recorded using a field emission transmission electron microscope (FE-TEM; JEOL JEM-2200 FS, Japan). The TEM sample was prepared by dispersing the sample (0.1 mg/mL) in ethanol by ultrasonication, and 5 μL of the dispersion was drop-casted on a carbon coated Ni grid. The electrochemical measurements were performed using a Zive-SP1 electrochemical workstation (Wonatech, Korea) in a three-electrode



Scheme 1. Scheme displaying the synthesis of porous CuCo_2O_4 composite sheet.

configuration where carbon paper (CP, dimension 1 cm × 2 cm) containing either porous CuCo₂O₄ composite sheet or CuCo₂O₄ quasi-spherical nanoparticles, Pt wire, and Ag/AgCl (3 M NaCl) were used as the working, counter, and reference electrodes, respectively. The working electrodes were fabricated by drop casting of CuCo₂O₄ sample slurries on the CP substrate within a 1 cm × 1 cm area. The slurries were prepared by grinding 6, 2 and 2 mg of either porous CuCo₂O₄ sheet or CuCo₂O₄ quasi-spherical nanoparticles, PVDF and activated carbon, respectively, in 2 mL NMP solvent. From the slurries, initially a 100 μ l was pipetted out and drop casted over the CP substrate followed by drying at 60 °C for 1 min. This process was continued till all the slurries get deposited over the CP substrate and allowed for overnight drying at 60 °C to achieve CuCo₂O₄ based working electrodes. All electrochemical experiments were performed using 6 M KOH as electrolyte.

3. Results and discussion

3.1. Characterization of quasi-spherical and porous CuCo₂O₄ composite sheets

3.1.1. XRD analysis

The as-prepared quasi-spherical CuCo₂O₄ composite nanoparticles and porous CuCo₂O₄ composite sheets were characterized by X-ray diffraction (XRD) analysis and is shown in Fig. 1. The XRD profile of quasi-spherical CuCo₂O₄ composite nanoparticles and porous CuCo₂O₄ composite sheets shows the presence of nine peaks corresponding to the (111), (220), (311), (222), (400), (422), (511), (440) and (533) plane reflections of the spinel CuCo₂O₄ crystalline structure, suggesting the formation of CuCo₂O₄ spinel. In both cases, the (311) plane is highly intense compared to their other planes and in the case of porous CuCo₂O₄ composite sheets, the (311) plane has highest intensity than the quasi-spherical CuCo₂O₄ nanoparticles. Most importantly, in the XRD spectrums of quasi-spherical CuCo₂O₄ nanoparticles and porous CuCo₂O₄ sheets no signatures for CuO, CoO, CoO₂ and Co were found suggesting that the prepared samples are highly pure [15].

3.1.2. FTIR analysis

The as-synthesized quasi-spherical CuCo₂O₄ nanoparticles and porous CuCo₂O₄ composite sheets were further characterized by FTIR measurement and their FTIR profile is represented in Fig. 2. The CuCo₂O₄ spinel is known to show two sharp bands within 400 and 700 cm⁻¹. Interestingly, in the current case, both the spectrums show the presence of two intense bands at 554 and 648 cm⁻¹, corresponding to the stretching vibration of Co³⁺-O²⁻ in the tetrahedral complexes and Cu²⁺-O²⁻ in the octahedral complexes, respectively [36]. Since in the spectrum of CuCo₂O₄ composite samples two sharp bands were noticed within 400 and 700 cm⁻¹, therefore, the synthesized product is pure

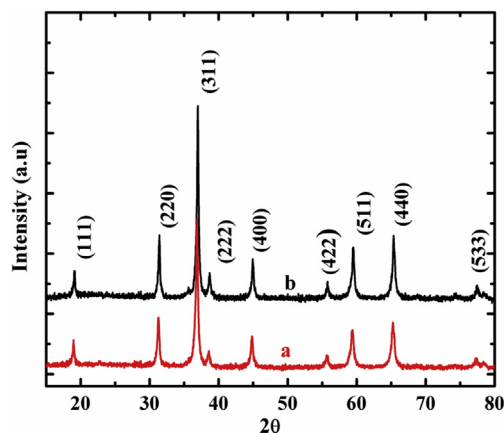


Fig. 1. XRD pattern of (a) quasi-spherical CuCo₂O₄ nanoparticles and (b) porous CuCo₂O₄ sheet.

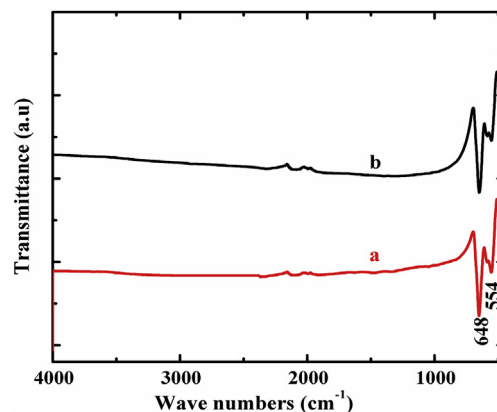


Fig. 2. FTIR spectra of (a) quasi-spherical CuCo₂O₄ nanoparticles and (b) porous CuCo₂O₄ sheet.

CuCo₂O₄ spinel [37].

3.1.3. Raman analysis

The structural properties of the as-synthesized quasi-spherical CuCo₂O₄ nanoparticles and porous CuCo₂O₄ composite sheets were investigated by Raman measurement. Fig. 3 represents the Raman profile of quasi-spherical CuCo₂O₄ nanoparticles and porous CuCo₂O₄ sheets. Both CuCo₂O₄ composite samples have four distinct peaks at 187, 479.1, 524.7 and 678.3 cm⁻¹, corresponding to the F_{2g}, E_g, F_{2g} and A_{1g} modes of CuCo₂O₄ spinel, respectively. Signatures corresponding to the Co–O and Cu–O vibrations were visible, but no signature corresponding to the OH group was noticed, signifying that the Cu–Co hydroxide precursor has been entirely converted to CuCo₂O₄ spinel after calcination at 400 °C. The current Raman result is in well accordance with the result reported earlier [32].

3.1.4. BET analysis

The specific surface area and pore size distribution of the quasi-spherical CuCo₂O₄ nanoparticles and porous CuCo₂O₄ composite sheets were investigated by BET analysis as pores and surface area of the active material plays a significant role on the supercapacitive performance. Fig. 4 represents the BET profile of quasi-spherical CuCo₂O₄ nanoparticles and porous CuCo₂O₄ composite sheets which shows that both the samples have type IV isotherm with a type H3 hysteresis loop replication of the distinctive mesoporous structure [38]. The BET surface area of the quasi-spherical CuCo₂O₄ nanoparticles and porous CuCo₂O₄ composite sheets are measured to be 14.71 and 69.44 m²g⁻¹, respectively. The surface area of the porous CuCo₂O₄ sheet is 4.7 times higher than the quasi-spherical CuCo₂O₄ nanoparticles. The higher BET

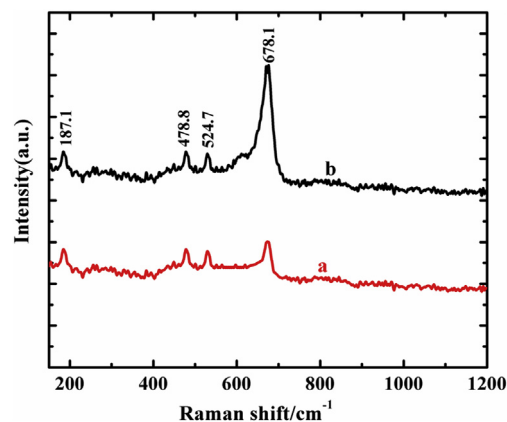


Fig. 3. Raman spectra of (a) quasi-spherical CuCo₂O₄ nanoparticles and (b) porous CuCo₂O₄ composite sheets.

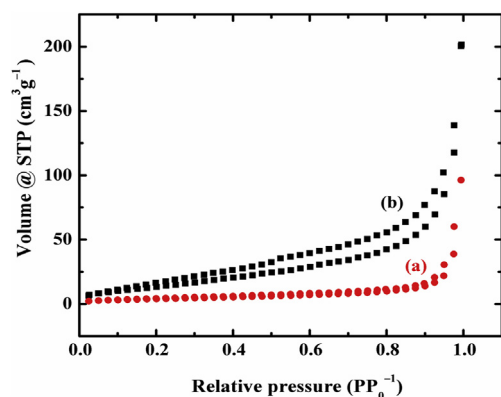


Fig. 4. BET isotherm of (a) quasi-spherical CuCo_2O_4 nanoparticles and (b) porous CuCo_2O_4 composite sheet.

surface area of the porous CuCo_2O_4 sheet could be attributed to its porous structure. The high surface area and high porosity of the active material is known to be beneficial for the high performance supercapacitors. Typically, porous CuCo_2O_4 with an appropriate conductivity is a potential candidate for the development high performance energy storage devices. In the present case, because of the porous structure, a large number of channels are expected to be present in the porous CuCo_2O_4 sheets for the efficient transport of electrolyte ions to the electrode surface owing to the reduced electrolyte flow tracks. At the same time, due to the high surface area, more interaction between active material and electrolyte is anticipated leading to faster redox reactions. The combined effect of porous nature and high surface area in turn could lead to the excellent electrochemical performance.

3.1.5. FESEM analysis

The morphology of the as-synthesized CuCo_2O_4 composite samples were investigated by SEM analysis and their SEM images are shown in Fig. 5. As can be seen in the Fig. 5a, the as-synthesized quasi-spherical CuCo_2O_4 nanoparticles have an average size of 100 nm. On the other hand the CuCo_2O_4 synthesized at our optimized experimental condition has porous sheet like morphology (Fig. 5b). The length and width of the porous CuCo_2O_4 sheet is not consistent, however, the thickness of each sheet is noticed to be ~ 5 nm. The high magnified SEM image of a single sheet (in set in Fig. 5b) shows that the porous CuCo_2O_4 sheets are composed quasi-spherical CuCo_2O_4 nanoparticles interconnected to each other. The close examination of the high magnified SEM image of the porous CuCo_2O_4 sheet clearly reveals that it has numerous pores in the middle of the interlinked quasi-spherical CuCo_2O_4 nanoparticles with a size ranging from ~ 10 – 20 nm. This special porous morphology of CuCo_2O_4 is quite favorable for the high performance supercapacitor application, as easy access of electrolyte ions is anticipated through the pores of the porous CuCo_2O_4 sheets.

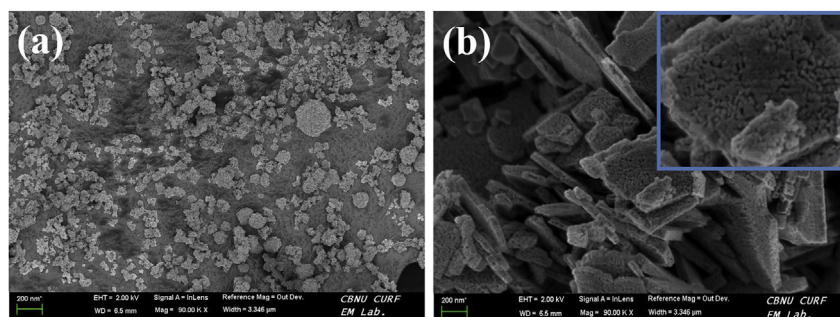


Fig. 5. FE-SEM image of (a) quasi-spherical CuCo_2O_4 nanoparticles and (b) porous CuCo_2O_4 composite sheet. The inset in Fig. 5(b) shows the high magnified image of a porous CuCo_2O_4 composite sheet.

3.1.6. TEM analysis

The microstructure and chemical composition of the quasi-spherical CuCo_2O_4 nanoparticles and porous CuCo_2O_4 composite sheets were investigated by TEM, HRTEM, selected area electron diffraction (SAED) and elemental mapping analysis and is represented in Fig. 6. As shown in Fig. 6a, quasi-spherical CuCo_2O_4 nanoparticles have an average size of 150 nm, whereas the single porous CuCo_2O_4 composite sheet (Fig. 6b) comprised of interconnection of many nanoparticles. The length and width of each porous CuCo_2O_4 composite sheet is found to be 300 and 250 nm, respectively. The high magnified TEM image (Fig. 6c) of a porous CuCo_2O_4 composite sheet shows that the size of the pores are ~ 10 – 20 nm. The HRTEM image (Fig. 6d) shows that the lattice fringes of CuCo_2O_4 composite sheet were 0.20, 0.242 and 0.468 nm, corresponding to the (400), (311) and (111) planes of spinel CuCo_2O_4 , respectively [15,32]. The SAED pattern shows that it consists of several well-defined diffraction rings (Fig. 6e) indicating the polycrystalline nature of CuCo_2O_4 composite sheet. The diffraction rings are indexed to the (220), (311), (400) and (440) planes of the cubic CuCo_2O_4 phase, which are consistent with the XRD result. In order to further elucidate the chemical composition of porous CuCo_2O_4 composite sheet, the elemental mapping technique was applied to an individual porous CuCo_2O_4 composite sheet. The dark-field scanning transmission electron microscopic (DF-STEM) image of a porous CuCo_2O_4 sheet and its chemical composition signature is shown in Fig. 6f. As can be seen in Fig. 6f, it was observed that the elements Cu, Co, and O are uniformly distributed inside the CuCo_2O_4 spinel as porous sheet like structure, further supporting that the resulting porous sheet is composed of the elements Cu, Co, and O.

3.2. Supercapacitive property

The electrochemical performance of the porous CuCo_2O_4 composite sheets and quasi-spherical CuCo_2O_4 nanoparticles were investigated in 6 M KOH electrolyte using cyclic voltammetry (CV), galvanostatic charge-discharge (GCD) and electrochemical impedance spectroscopy (EIS) methods. Fig. 7 represents the voltammetric profile obtained on the porous CuCo_2O_4 composite sheet and quasi-spherical CuCo_2O_4 nanoparticle based electrode in the potential range from -0.2 – 0.6 V at a scan rate of 5 mV s^{-1} . In both cases, a pair of redox peaks, signature for battery-type electrode were noticed at ~ 0.178 V and ~ 0.371 V, revealing the pseudocapacitive nature of the as-synthesized CuCo_2O_4 materials. The evolution of the peaks is believed to have originated from the Faradic redox reaction related to the inter conversion of $\text{Co}^{4+}/\text{Co}^{3+}$ and $\text{Cu}^{2+}/\text{Cu}^{+}$ in alkaline medium [35].

These voltammetric profiles are quite different from the EDLCs which shows rectangular shaped voltammetric profiles. As can be seen in Fig. 7, the voltammetric profile obtained on the quasi-spherical CuCo_2O_4 nanoparticle based electrode has a small integral area than the porous CuCo_2O_4 sheet based electrode. Since, the porous CuCo_2O_4 composite sheets has a large integral area, therefore a high specific capacity is anticipated in this case, as specific capacity is related with

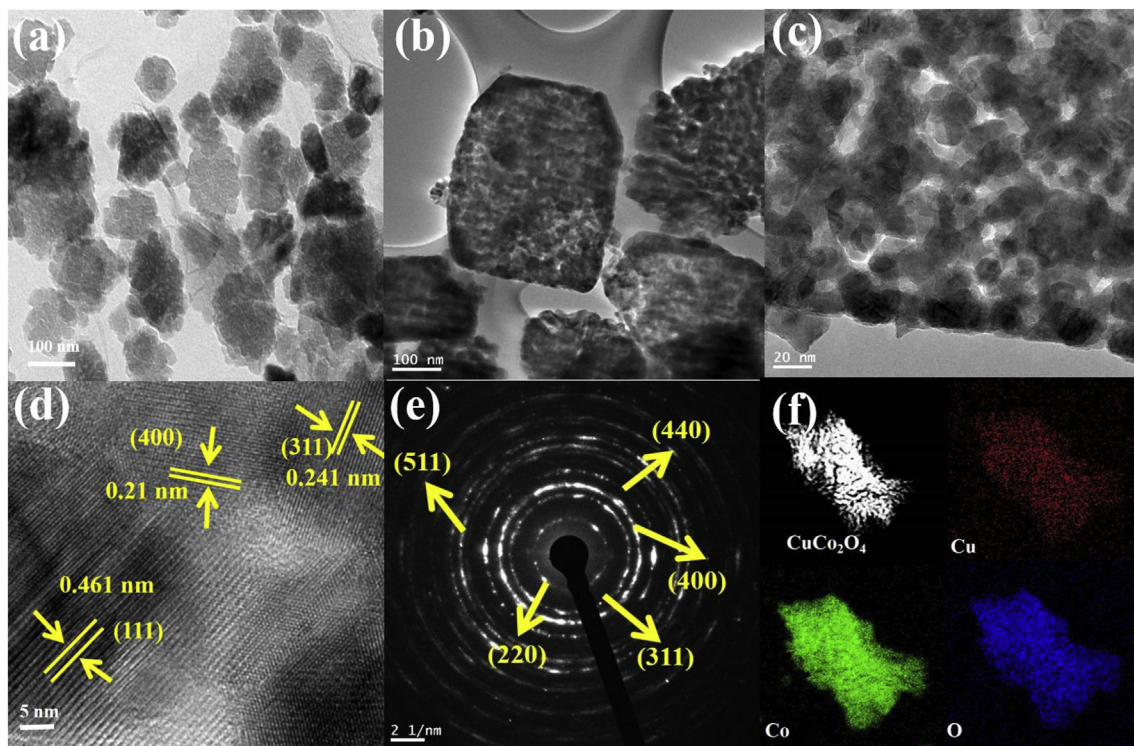


Fig. 6. TEM images of (a) quasi-spherical CuCo₂O₄ nanoparticles and (b) porous CuCo₂O₄ sheet. High magnified TEM image (c) and HRTEM image (d) of porous CuCo₂O₄ sheet. SAED pattern (e) and elemental mapping (f) of porous CuCo₂O₄ sheet.

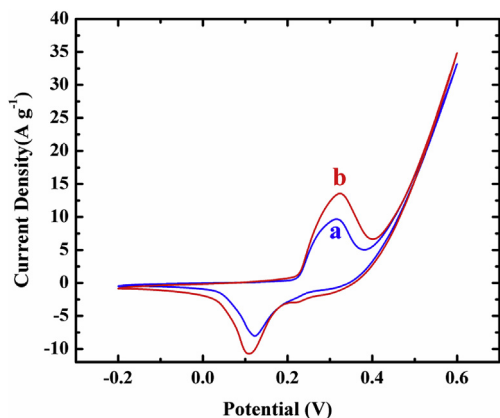


Fig. 7. Cyclic voltammograms of (a) quasi-spherical CuCo₂O₄ nanoparticles and (b) porous CuCo₂O₄ sheet based electrodes in 6 M KOH. Scan rate: 5 mV s⁻¹.

the integral area of the voltammetric profile [1]. The specific capacity of quasi-spherical CuCo₂O₄ nanoparticle and porous CuCo₂O₄ composite sheets based electrode was calculated following a reported method [39]. On the porous CuCo₂O₄ composite sheet based electrode, 1037 C g⁻¹ specific capacity was obtained at 5 mV s⁻¹, whereas at the same scan rate, on the quasi-spherical CuCo₂O₄ nanoparticle based electrode 917 C g⁻¹ specific capacity was obtained.

The specific capacity value of porous CuCo₂O₄ composite sheet is 1.13 times larger than that observed on quasi-spherical CuCo₂O₄ nanoparticle, indicating the superior supercapacitive performance of porous CuCo₂O₄ composite sheet. The scan rate impact on the performance of porous CuCo₂O₄ sheet and quasi-spherical CuCo₂O₄ nanoparticle was investigated at 5, 10, 20, 30, 40 and 50 mV s⁻¹ scan rates. Fig. 8a, represents the voltammetric signature obtained on the porous CuCo₂O₄ composite sheet based electrode. The analysis of the shape of individual voltammograms clearly shows no such drastic change in

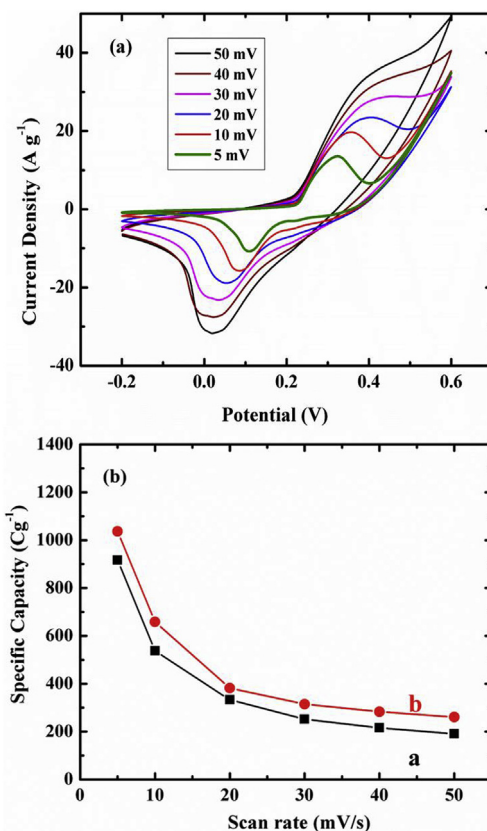


Fig. 8. (a) Cyclic voltammograms of porous CuCo₂O₄ composite sheet based electrode in 6 M KOH at various scan rates from 5 mV s⁻¹ to 50 mV s⁻¹ and (b) specific capacity dependent on scan rates of porous CuCo₂O₄ composite sheet based electrode.

their shape, except from the shifting in the oxidation and reduction peaks in positive and negative directions, respectively. The shifting in the peak position and shape preservation signifies the respective electrode polarization and exceptional reversibility which is vital for power devices. The same type of voltammetric behavior and profile was also noticed on the quasi-spherical CuCo_2O_4 nanoparticle based electrode (Fig. S1).

The plot of specific capacity as a function of scan rates is represented in Fig. 8b. The specific capacity value of porous CuCo_2O_4 composite sheet decreased with the increase in scan rate (Fig. 8b), because of the partial contact of porous CuCo_2O_4 composite sheet with OH^- ions in short time, whereas, in lower scan rate the inner and outer surface finds enough time for the interaction with OH^- ions resulting in a high specific capacity. On the quasi-spherical CuCo_2O_4 nanoparticle based electrode the specific capacity value followed the same trend as in the case of porous CuCo_2O_4 composite sheet. In all scan rate, porous CuCo_2O_4 composite sheet delivered highest specific capacity than the quasi-spherical CuCo_2O_4 nanoparticles.

The quasi-spherical CuCo_2O_4 nanoparticle has 191 C g^{-1} specific capacity with 20% retention at 10 fold increase in the scan rate. Conversely, the same 10 fold increase in the scan rate the porous CuCo_2O_4 composite sheet delivered 261 C g^{-1} specific capacity with 25% retention, which is 1.25 times larger than the quasi-spherical CuCo_2O_4 nanoparticles, suggesting its excellent supercapacitive performance. The performance of the porous CuCo_2O_4 composite sheet and quasi-spherical CuCo_2O_4 nanoparticle based electrodes were further investigated by the galvanostatic charge-discharge measurement in the potential window of -0.2 – 0.45 V at an applied current density of 2 A g^{-1} and their respective GCD profile is represented in Fig. 9a. The

GCD profiles in both cases differ from straight line, signifying that the charge storage is reigned by the Faradic reactions. The GCD profiles display voltage plateau at $\sim 0.1 \text{ V}$, consistent with the voltammetric profile. Compared to the quasi-spherical CuCo_2O_4 nanoparticle, the porous CuCo_2O_4 composite sheet has longest discharge time indicating that on this electrode highest specific capacity could be achieved. The specific capacity value of the quasi-spherical CuCo_2O_4 nanoparticle and porous CuCo_2O_4 composite sheet was calculated from the galvanostatic charge-discharge profile following the method described elsewhere [39].

The specific capacity value obtained on the porous CuCo_2O_4 composite sheet based electrode at 2 A g^{-1} current density was 449 C g^{-1} which is 1.5 times larger than the quasi-spherical CuCo_2O_4 nanoparticle (320 C g^{-1}), indicating the excellent supercapacitive performance of porous CuCo_2O_4 composite sheets (Fig. 9b). To understand the link between applied current densities and specific capacity, GCD profiles of quasi-spherical CuCo_2O_4 nanoparticle and porous CuCo_2O_4 composite sheets were recorded at different applied current densities. As represented in Fig. 9c, the response of porous CuCo_2O_4 composite sheets at different applied current densities shows that the enhancement in the applied current densities resulted in the decrease in discharge time. The quasi-spherical CuCo_2O_4 nanoparticle also showed similar applied current density discharge time response as porous CuCo_2O_4 composite sheets showed (Fig. S2). From the discharge time, the specific capacity of porous CuCo_2O_4 composite sheet were obtained to be 449, 390, 332, 276, and 206 C g^{-1} at 2, 4, 6, 8, and 10 A g^{-1} current densities, respectively. The examination of the specific capacity value (Fig. 9d) clearly shows that the lowest applied current density leads to highest specific capacity and highest applied current density leads to lowest

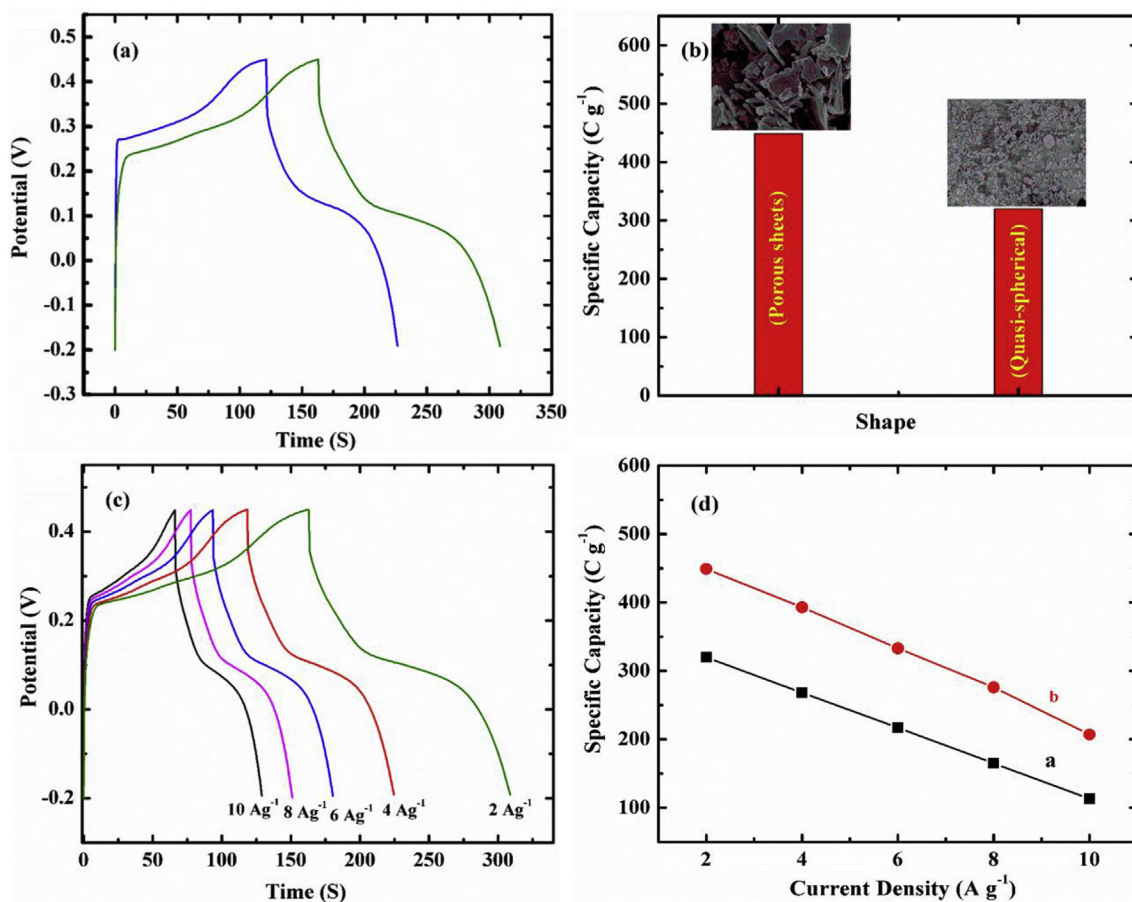


Fig. 9. (a) GCD profile of quasi-spherical CuCo_2O_4 nanoparticles and porous CuCo_2O_4 composite sheet at 2 A g^{-1} current density. (b) Plot showing the effect of morphology on specific capacity value. (c) GCD profile of porous CuCo_2O_4 composite sheet based electrodes at different current density. (d) Specific capacitance versus current density of quasi-spherical CuCo_2O_4 nanoparticles and porous CuCo_2O_4 composite sheet.

Table 1

Comparison of the performance of porous CuCo₂O₄ sheet based supercapacitor with other reported active electrode materials.

Active materials	Specific capacity (C g ⁻¹)	Current density (A g ⁻¹)	References
MgCo ₂ O ₄ cuboids	345	1	29
NiCo ₂ O ₄ flower	122.5	1	30
ZnCo ₂ O ₄ -PANI	398	1	31
C@MoO ₂	140.4	1	32
CuCo ₂ O ₄ sheets	449	2	Current work

specific capacity. The porous CuCo₂O₄ composite sheet based electrode delivered 206 C g⁻¹ specific capacity with 46% retention even after 5 fold increase in the current density. On the other hand, the quasi-spherical CuCo₂O₄ nanoparticle delivered 113 C g⁻¹ specific capacity with 35% retention at the same current density. The comparison of specific capacity retention % obtained on both the electrodes shows that porous CuCo₂O₄ composite sheet has 1.3 times higher specific capacity retention % than the quasi-spherical CuCo₂O₄ nanoparticle, suggesting its good rate capability and excellent performance in elevated current density situation which is important for real application. The comparison of the performance of porous CuCo₂O₄ composite sheet with other earlier reported active materials [40–43] reveals that porous CuCo₂O₄ composite sheet has better performance (Table 1). Krishnan et al. synthesized MgCo₂O₄ cuboids and using it as active material they achieved a specific capacity of 345 C g⁻¹ at 1 A g⁻¹ [40]. Jiang et al. achieved a specific capacity of 122.5 C g⁻¹ at 1 A g⁻¹ using NiCo₂O₄ flowers [41]. Recently, Omar et al. developed ZnCo₂O₄-PANI composite which delivered a specific capacity of 398 C g⁻¹ at 1 A g⁻¹ [42]. In another study, Saha et al. developed a facile method for the synthesis of C@MoO₂ hollow yolk-shell structure which delivered a specific capacity of 140.4 C g⁻¹ at 1 A g⁻¹ [43]. Interestingly, using porous CuCo₂O₄ composite sheet a highest specific capacity of 449 C g⁻¹ was achieved at 2 A g⁻¹. The achievement in highest specific capacity in the current case could be attributed to the attractive porous CuCo₂O₄ composite sheet like morphology, large electrochemical accessible surface area, effective involvement of more available active sites in the redox reactions, faster electrolyte ion diffusion through the pores of the porous CuCo₂O₄ composite sheet and good structural stability [34,44].

Specific capacity retention capability of the active electrode material over a lengthy charge-discharge cycles is an important factor for real practical applications of supercapacitor, so investigation on the cyclic stability of the active electrode material is highly essential. The long term cyclic stability of the porous CuCo₂O₄ composite sheet based electrode was investigated for 5000 continuous charge-discharge cycles at 10 A g⁻¹ current density and its response is represented in Fig. 10. As shown in Fig. 10, the initial specific capacity value increased gradually

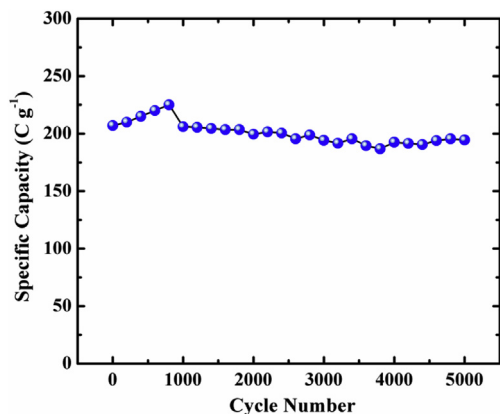


Fig. 10. Cyclic stability of porous CuCo₂O₄ composite sheet based electrode at 10 A g⁻¹ current density for 5000 cycles.

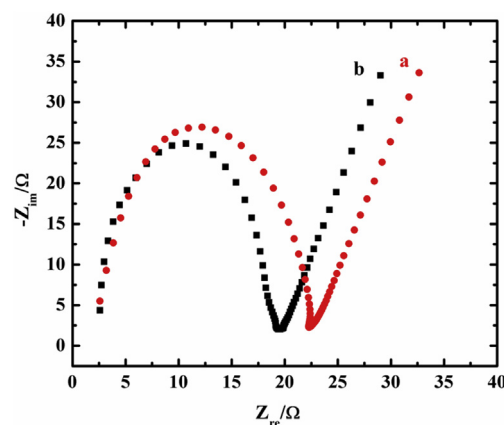


Fig. 11. Nyquist plots of (a) quasi-spherical CuCo₂O₄ nanoparticles and (b) porous CuCo₂O₄ composite sheet based electrodes.

from 207 to 225 C g⁻¹ during initial 700 cycles, which could be ascribed to the activation of the material during the charge-discharge process [45,46]. After 5000 continuous GCD cycles at 10 A/g current density, the porous CuCo₂O₄ composite sheet based electrode successfully retained 94% of its initial specific capacity, suggesting the excellent cyclic stability of the porous CuCo₂O₄ composite sheet.

EIS study was performed in order to understand the ion transport properties of the quasi-spherical CuCo₂O₄ nanoparticle and porous CuCo₂O₄ composite sheet. Fig. 11 shows the Nyquist plots of quasi-spherical CuCo₂O₄ nanoparticle and porous CuCo₂O₄ sheet based electrode. The Nyquist plots of both the samples are composed of a semicircle in the high frequency region and a straight line in the low frequency region. The semicircle portion of the Nyquist plot signifies the charge transfer resistance (Rct) of the CuCo₂O₄ samples, which is believed to be originated from the Faradaic redox reaction of CuCo₂O₄. [47], whereas, the linear portion originates from the diffuse resistance of the OH⁻ ions from the electrolyte to the CuCo₂O₄ surface as well as within its pores [35]. The Rct values for quasi-spherical CuCo₂O₄ nanoparticle and porous CuCo₂O₄ composite sheet based electrode were found to be 19.7 and 16.8 Ω, respectively. The achievement in the low Rct value in the case of porous CuCo₂O₄ composite sheet based electrode over the quasi-spherical CuCo₂O₄ nanoparticle could be ascribed to the enhanced diffusion of electrolyte ions through the pores of the porous CuCo₂O₄ composite sheet. Since, porous CuCo₂O₄ composite sheet has a low Rct value than quasi-spherical CuCo₂O₄ nanoparticles, so, it would show better supercapacitive performance compared to the quasi-spherical CuCo₂O₄ nanoparticles. In a previous work, Pendashteh et al. have demonstrated that highly ordered mesoporous CuCo₂O₄ nanowires with a low Rct value of 3.77 Ω has enhanced supercapacitive performance over the disordered mesoporous CuCo₂O₄ with an Rct value of 10.6 Ω [31]. Interestingly, during the supercapacitive performance investigation, the porous CuCo₂O₄ composite sheet showed enhanced supercapacitive performance than the quasi-spherical CuCo₂O₄ nanoparticles, further supporting the linear dependence of Rct value of the CuCo₂O₄ with the supercapacitive performance. From the aforementioned results, it is anticipated that, CuCo₂O₄ with an attractive porous sheet like morphology and structural topography, high specific capacity, low Rct and excellent long-term cyclic stability is promising for use as a promising active material for the development of high performance supercapacitors.

4. Conclusions

In conclusion, a facile hydrothermal method has been developed for the synthesis of porous CuCo₂O₄ composite sheets and their supercapacitive performance has been demonstrated. Compared to the quasi-spherical CuCo₂O₄ nanoparticles, the porous CuCo₂O₄ sheets delivered

excellent supercapacitive performance. On the porous CuCo_2O_4 composite sheet based electrode a maximum specific capacity of 1037 C g^{-1} was achieved at 5 mV s^{-1} . In addition, the porous CuCo_2O_4 composite sheet has excellent cyclic stability and rate capability with 94% of initial specific capacity retention after 5000 continuous charge-discharge cycles at 10 A g^{-1} . This excellent performance of porous CuCo_2O_4 composite sheet is attributed to its high surface area and unique morphology. The results including high specific capacity, excellent cyclic stability, reduced diffusion pathways of the electrolytes and low charge transfer resistance demonstrates that porous CuCo_2O_4 composite sheets are promising for use as an active material for the energy storage application.

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Appendix A. Supplementary data

Supplementary data related to this article can be found at <http://dx.doi.org/10.1016/j.compositesb.2018.05.028>.

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